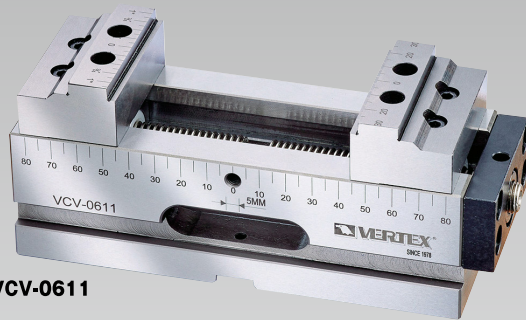


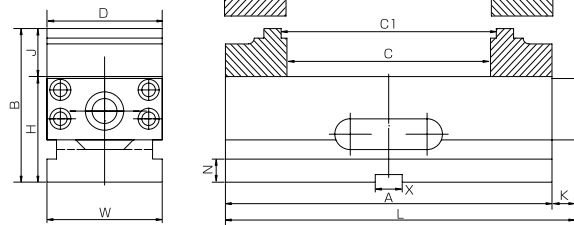
## セルフセンタリングバイス

VCV series

◆ワークは常にバイス中央でクランプできます ◆4/5軸加工にも対応 ◆並列使用が可能です(並列精度:0.02mm/100mm以内)

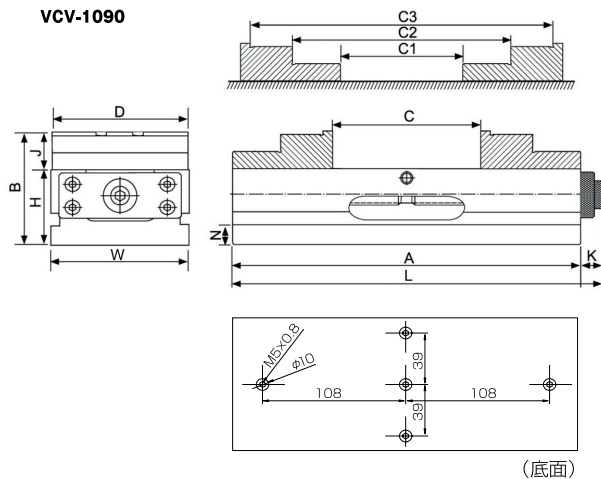


VCV-0611

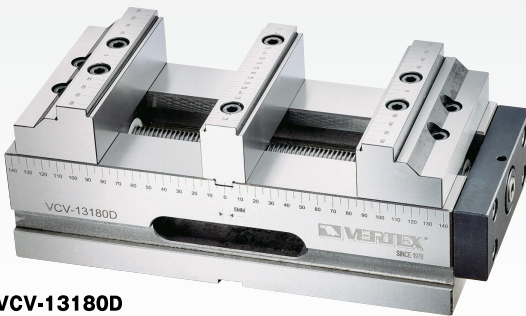
VCV-0611/10130/  
13180/15180

VCV-1090

VCV-1090

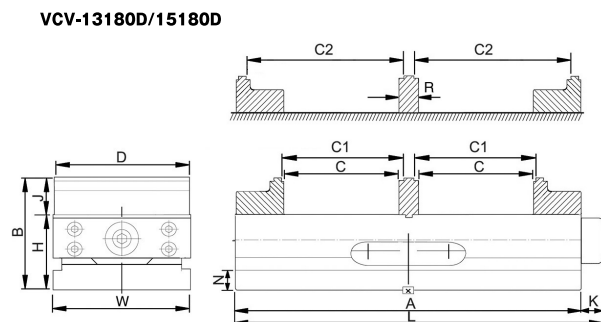


(底面)



VCV-13180D

VCV-13180D/15180D



●付属品:ハンドル、クランプ治具×4個、ガイドブロック×2個、六角レンチ

※◆印はメーカー(台湾)在庫品です

(単位:mm)

## 精度検査規格

- 本体底面と口金すべり面との平行度: 0.01mm/100mm
- 固定口金のくわえ面と口金すべり面との直角度: 0.02mm/100mm
- 本体底面のガイドブロックの側面と固定口金のくわえ面との直角度: 0.02mm/100mm
- 本体底面のガイドブロックの側面と固定口金のくわえ面との平行度: 0.02mm/100mm
- 締めつけたテストブロックの上面と本体底面との平行度: 0.02mm/100mm
- 締めつけたときのテストブロックの上面の浮き上がり: 0.03mm
- 繰り返し精度: ±0.01mm

| 型 式 | 本 体     |         |         |   | 口 金    |         | 口金クランプ能力 |    |    | H | J | K | N | R | ガイドブロック<br>溝幅<br>X | 最大<br>締め力<br>(kgf) | 質量<br>(kg) | 価格<br>(税抜) |
|-----|---------|---------|---------|---|--------|---------|----------|----|----|---|---|---|---|---|--------------------|--------------------|------------|------------|
|     | 全長<br>L | 全幅<br>W | 全高<br>B | A | 幅<br>D | 開き<br>C | C1       | C2 | C3 |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   | C       | V       | -       | 0 | 6      | 1       | 1        | 1  | 1  |   |   |   |   |   |                    |                    |            |            |
| V   |         |         |         |   |        |         |          |    |    |   |   |   |   |   |                    |                    |            |            |